

# Edge Strips and Beading

## Warranty and Maintenance guide

### Warranty

The 'edge strips and beading warranty and maintenance guide' forms part of Rick's Doors Offer/Quotation.

**Note: Rick's Doors will NOT warrant between the junction of the edge strip/beading and the face of the door.**

### Doorset selection

1. Timber edge strips are a neutral product. When exposed to temperature fluctuations, moisture content in the edge strip will cause the timber to expand and contract.

The Door is a multi-layered product. Door core, sub frame and door skins will expand and contract at various rates.

2. Careful consideration must be given to environmental requirements in the selection of doorsets.
3. Doors should be selected to suit the environment. Air Conditioning and external temperature will vary the overall temperature of each door face.
4. In this instance, Rick's Doors recommends not to specify edge strips.
5. Doors without edge strips can be used as an alternate product.
6. There are no '5 Star finishes' available with edge strips.

### Door surface selection

1. A smooth applied final finish can only be achieved if the prepared surface is flat and free from blemishes.
2. Surface irregularities may also occur at the intersection of various materials.
3. Surface irregularities will be accentuated by certain types of finishes or colours e.g. high gloss finishes and dark colours will highlight surface door imperfections.

## Maintenance guide

### Introduction

1. Junction undulations, the gap between edge strip and face should be ascertained by using a straight edge and feeler gauge
2. Junction undulations should not exceed +1/-1 mm.
3. The surface joints of manufactured doors - typically edge strips and beading - should be tight fitting and should not exceed 0.5 mm.
4. Usually, the surface components will lead to a visible joint.
5. When exposed to environmental factors, especially moisture and temperature, surface finishes can become accentuated.
6. Movement between components will result in cracking of the finish particularly in joints on flush surfaces.
7. When using Tempered Hardboard, HMR MDF, sanding up to 150mm around the door surface perimeter is recommended.
8. In pre-primed skins, the primer would be sanded off. The edge strip is supplied flush to the face of the door.
9. If requested doors can be supplied unsanded.
10. Timber beading is applied around Vision Panels.
11. Unless stated otherwise, timber beading will be supplied as 'lip beading' standing proud of the face by 2mm.

***Rick's Doors will NOT warrant the use of flush beading on hardboard, pre primed MDF, MDF, HMR MDF, timber veneer or plywood.***

12. In the specified use of flush beading, sanding of the surface perimeter of the vision panel is recommended.
13. In pre-primed skins, it is recommended that the primer be sanded off to ensure that the finished beading sits flush to the face of the door.